

Technical Data Sheet

66AN-153

Impact Modified Polyamide 66

Nirumand Polymer



Nirumand Polymer Co.
Filled & Reinforced Engineering Plastics

Product Description

66AN-153 is polyamide 66 resin offering good balance of mechanical properties and toughness. This compound provides better impact resistance compared to typical polyamide 66 resin. This product is used in automotive applications, home appliance industry, electrical goods and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties

Material Status	•Commercial: Active
Forms	•Pellets
Processing Method	•Injection molding
Color	•Natural
Flammability	•HB

Physical Properties	Value	Unit	Test Method
Density	1.14	gr/cm ³	ISO 1183
Shrinkage	...	%	Internal
Mechanical Properties	Value	Unit	Test Method
Tensile Strength @ Yield	≥ 60	MPa	ISO 527
Tensile Strength @ Break	MPa	ISO 527
Elongation @ Break	≥ 20	%	ISO 527
Flexural Modulus	2300	MPa	ASTM D790
Impact	Value	Unit	Test Method
Notched Izod Impact (23°C)	15	kJ/m ²	ISO 180
Notched Izod Impact (-20°C)	...	kJ/m ²	ISO 180
Thermal Properties	Value	Unit	Test Method
Durometer Hardness	80	Shore D	ASTM D2240

◆ Values shown are average & are not to be considered as product specifications.

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