## **Technical Data Sheet**

## PO15CB-H50R-4411

**Polyolefin Filled with Calcium Carbonate** 

## **Nirumand Polymer**



**Nirumand Polymer Co.**Filled & Reinforced Engineering Plastics

## **Product Description**

PO15CB-H50R-4411 is recycled polyolefin filled with 15% calcium carbonate offering better mechanical properties, dimensional stability, stiffness, good thermal and chemical resistance. This compound is used in automotive applications especially automotive heater box and other utility products. This grade is designed to be processed in conventional injection molding process.

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General Properties					
Material Status	Commercial: Active				
Forms	• Pellets				
Processing Method	•Injection molding				
Color	• Black				
Physical Properties		Value		Unit	Test Method
Density			1.02	gr/cm <sup>3</sup>	ISO 1183
Melt Mass-flow Rate (N	MFR) (230°C/2.16 kg)		10	gr/10 min	ASTM D1238
Impact		Value		Unit	Test Method

Impact	Value	Unit	Test Method	
Notched Izod Impact (23°C)	≥ 3.5	kJ/m²	ISO 180	
Notched Charpy Impact (23°C)	••••	kJ/m²	ISO 179	

 $\ensuremath{\clubsuit}$  Values shown are average & are not to be considered as product specifications.

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