Technical Data Sheet

P40TB-C40R*

Copolymer Polypropylene Filled with Talcum Powder

Nirumand Polymer



Filled & Reinforced Engineering Plastics

Product Description

P40TB-C40R* is recycled copolymer polypropylene filled with 40% talcum powder offering good balance of stiffness and toughness, dimensional stability, good thermal and chemical resistance. This compound is used in automotive applications and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties				
Material Status	Commercial: Active			
Forms	• Pellets			
Processing Method	Injection molding			
Color	•Black			
Physical Properties		Value	Unit	Test Method
Density		1.23	gr/cm³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		7	gr/10 min	ASTM D1238
Shrinkage		1.1-1.3	%	Internal
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@yield		17	MPa	ISO 527
Tensile Strength@Break		15	MPa	ISO 527
Elongation@Break		7	%	ISO 527
Flexural Modulus		1800	MPa	ASTM D790
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		6	kJ/m²	ISO 180
Notched Charpy Impact (23°C)		••••	kJ/m²	ISO 179
Hardness		Value	Unit	Test Method
Hardness		70	Shore D	ASTM D2240

♦ Values shown are average & are not to be considered as product specifications.

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