Technical Data Sheet

P30GN-C40R

Copolymer Polypropylene Reinforced with Glass Fiber

Nirumand Polymer



Nirumand Polymer Co.Filled & Reinforced Engineering Plastics

Product Description

P30GN-C40R is recycled copolymer polypropylene reinforced with 30% glass fiber. It provides high mechanical properties, stiffness, surface hardness, better dimensional stability, good thermal and chemical resistance. This compound is used in home appliance industry, automotive applications, electrical goods, housewares and other utility products. This grade is designed to be processed in conventional injection molding techniques.

General Properties						
Material Status	Commercial: Active					
Forms	• Pellets					
Processing Method	•Injection molding					
Color	• Natural					
Physical Properties		Value	Unit	Test Method		
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)			gr/10 min	ASTM D1238		

Physical Properties	Value	Unit	Test Method
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		gr/10 min	ASTM D1238
Shrinkage	< 0.4	%	Internal
Mechanical Properties	Value	Unit	Test Method
Tensile Strength@Yield	40	MPa	ISO 527
Elongation @ Break	6	%	ISO 527
Flexural Modulus	3200	MPa	ASTM D790
Impact	Value	Unit	Test Method
Notched Izod Impact (23°C)	≥ 10	kj/m²	ISO 180
Notched charpy Impact (23°C)		kj/m²	ISO 179
Hardness	Value	Unit	Test Method
Durometer Hardness	70	Shore D	ASTM D2240

 $\boldsymbol{\diamondsuit}$ Values shown are average & are not to be considered as product specifications.

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