Technical Data Sheet

P30GB-C40R

Copolymer Polypropylene Reinforced with Glass Fiber

Nirumand Polymer



Nirumand Polymer Co.Filled & Reinforced Engineering Plastics

Product Description

P30GB-C40R is recycled copolymer polypropylene reinforced with 30% glass fiber. It provides a balance of toughness and mechanical properties, stiffness, surface hardness, better dimensional stability, good thermal and chemical resistance. This compound is used in appliance industry, automotive applications, electrical goods, housewares and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties				
Material Status	•Commercial: Active			
Forms	• Pellets			
Processing Method	•Injection molding			
Color	• Black			
Physical Properties		Value	Unit	Test Method
Density		1.12	gr/cm ³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		••••	gr/10 min	ASTM D1238
Shrinkage		≤ 0.2	%	Internal
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@yield		50	MPa	ISO 527
Tensile Strength@Break		50	MPa	ISO 527
Elongation @ Break		6	%	ISO 527
Flexural Modulus		4000	MPa	ASTM D790
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		≥ 10	kJ/m²	ISO 180
Notched charpy Impact (23°C)			kJ/m²	ISO 179
Hardness		Value	Unit	Test Method
Durometer Hardness		70	Shore D	ASTM D2240

♦ Values shown are average & are not to be considered as product specifications.

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