**Technical Data Sheet** 

## ABS-I1-1-FR

**Flame Retardant Compound** 

## **Nirumand Polymer**



Nirumand Polymer Co. Filled & Reinforced Engineering Plastics

## **Product Description**

ABS-11-1-FR is a special acrylonitrile- butadiene- styrene compound having self-extinguish ability making it much safer for the use in the electrical goods, housewares and home appliance complying with the UL-94 regulations, widely accepted fire safety standard. This grade with fine mechanical properties is applicable in injection molding process.

General Properties				
Material Status	•Commercial: Active			
Forms	• Pellets			
Processing Method	<ul> <li>Injection molding</li> </ul>			
Color	•Natural			
Physical Properties		Value	Unit	Test Method
Density		1.3	gr/cm³	ISO 1183
Melt Mass-flow Rate (MFR) (220°C/10 kg)			gr/10 min	ASTM D1238
Flammability (3mm/ 6mm)		V-0	-	UL-94
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@Yield		28	MPa	ISO 527
Elongation @ Break		3	%	ISO 527
Flexural Modulus		1800	MPa	ASTM D790
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)		3	kJ/m <sup>2</sup>	ISO 180

Values shown are average & are not to be considered as product specifications.

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molding