## **Technical Data Sheet**

## V40DB-B310-C20

**Copolymer Polypropylene Toughened with EPDM** 

## **Nirumand Polymer**



**Nirumand Polymer Co.**Filled & Reinforced Engineering Plastics

## **Product Description**

V40DB-B310-C20 is copolymer polypropylene toughened with EPDM offering high tear resistance and impact strength. This compound is used in automotive applications and other utility products. This grade is designed to be processed in extrusion and blow molding process.

General Properties			_	
Material Status	•Commercial: Active			
Forms	• Pellets			
Processing Method	•Extrusion, Blow molding			
Color	• Black			
Physical Properties		Value	Unit	Test Method
Density		0.94	gr/cm³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)		2	gr/10 min	ASTM D1238
Shrinkage		1.3-1.5	%	ASTM D955
Mechanical Properties		Value	Unit	Test Method
Tensile Strength@ Break		14	MPa	ISO 527
Elongation @ Break		500	%	ISO 527
Impact		Value	Unit	Test Method
Notched Izod Impact (23°C)			kj/m²	ISO 180
Notched charpy Impact (23°C)			kj/m²	ISO 179
Hardness		Value	Unit	Test Method
Durometer Hardness		40	Shore D	ISO 868

 $\ensuremath{\clubsuit}$  Values shown are average & are not to be considered as product specifications.

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