

Technical Data Sheet

P-C40R-3 1385

Nirumand Polymer



Nirumand Polymer Co.
Filled & Reinforced Engineering Plastics

Product Description

P-C40R-3 1385 is polypropylene toughened with EPDM offering appropriate impact strength and toughness. This compound is used in automotive applications and other utility products. This grade is designed to be processed in conventional injection molding process.

General Properties

Material Status	•Commercial: Active
Forms	•Pellets
Processing Method	•Injection
Color	•Black

Physical Properties	Value	Unit	Test Method
Density	0.9	gr/cm ³	ISO 1183
Melt Mass-flow Rate (MFR) (230°C/2.16 kg)	7	gr/10 min	ASTM D1238
Shrinkage	1.6	%	ASTM D955

Mechanical Properties	Value	Unit	Test Method
Tensile Strength@ Yield	19	MPa	ISO 527
Tensile Strength@ Break	17	MPa	ISO 527
Elongation @ Break	≥ 20	%	ISO 527
Elastic Modulus	MPa	ISO 527
Flexural Modulus	900	MPa	ASTM D790

Impact	Value	Unit	Test Method
Notched Izod Impact (23°C)	18	kJ/m ²	ISO 180
Notched Izod Impact (-20°C)	4	kJ/m ²	ISO 180

Hardness	Value	Unit	Test Method
Durometer Hardness	63	Shore D	ASTM D2240

◆ Values shown are average & are not to be considered as product specifications.

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